

# INSTRUCTION MANUAL

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## **DIGIVAC Model 801-AC Series**

Digital Vacuum Gauge

### **801-AC Ranges**

1-1999 Micron

.001 to 760 Torr

.001 to 999 millibar

YOU MUST READ THIS MANUAL BEFORE USE

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## 1.0 DESCRIPTION AND PRINCIPLE OF OPERATION.

The DIGIVAC 801 series gauge is a compact digital vacuum sensing instrument. It uses a thermocouple gauge tube to sense vacuum and display the reading in either millitorr, Torr or mbar. The DigiVac Model 801 can be panel mounted using the same cutout and hole mounting pattern of a traditional Varian 801 pointer meter gauge.

Consult the DigiVac website [www.DigiVac.com](http://www.DigiVac.com) for information about other DigiVac vacuum controllers and gauges.

The DigiVac Model 801 operates by measuring the temperature rise of an electrically heated thermocouple exposed to a vacuum. As vacuum increases, or more correctly, as absolute pressure decreases, fewer and fewer molecules of gas are available to cool the thermocouple. With less molecules the air temperature rises and the thermocouple gauge thus senses the vacuum. A precision reference inside the DigiVac in conjunction with an integrated circuit amplifier controls the electrical excitation of the sensor filament. The voltage response of the thermocouple is piped through a CPU and is translated to the current vacuum reading.

## 2.0 CONSTRUCTION

The 801 consists of the indicating and controlling instrument, the gauge tube, the gauge tube cable, and analog out connection.

The gauge tube houses the various thermocouple sensing, heating and compensating elements and terminates in an octal connector. On this model, the connector wiring terminates at the instrument with a 6 position RJ24. Regulating circuitry in the DigiVac provides proper current for gauge tube excitation, and thus compensates for resistance in the probe leads.

## 3.0 UNPACKING AND INSPECTION

After the DIGIVAC is received, it should be carefully unpacked and inspected for damage during shipment and for completeness. In the event of a loss during shipment, a claim should immediately be made to the common carrier or the postal service, as applicable. The DigiVac warranty pertains only to the instrument, and does not cover losses in shipping.

### **Each 801-AC should come with:**

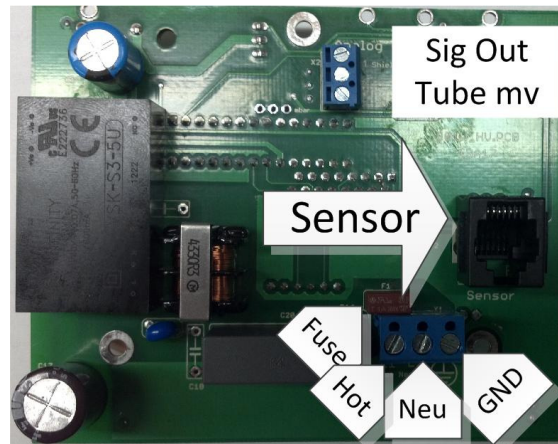
- Display controller
- Gauge Tube Cable, 10 feet
- Varian 531 gauge tube
- Mounting Hardware

## 4.0 INSTALLATION

The instrument should be located in a clean, dry environment for best results. The unit can be panel mounted with the hardware provided:

- Remove the front panel of the gauge, leaving the aluminum spacers on the gauge printed circuit board.
- Make a 2.66" circular mounting hole in the panel at the desired location
- Make 3 or 4 holes, 5/32" diameter (clearance holes for #4 screws) on a 1.58 radius from the center of the mounting hole. (The front panel that comes with the gauge can be used as a template.)
- Reassemble the gauge, with the plastic panel outside, and the gauge behind.

The gauge tube cable should be identified by wire tags or markings specific to your environment.



Thermocouple gauge tubes must be installed in a thread-down orientation in a clean, dry vacuum system. While threading the gauge tube in to the manifold, the gauge tube cable should be disconnected to avoid damage. In this way, twisting of the cable and the octal socket on the tube is avoided. Care should be exercised to install the tubes in a dry part of the system. Since the instrument works on the principle of temperature rise, the probes will not work if they become filled with a liquid such as vacuum or diffusion pump oil. The gauge tube should be protected against oil and other. A good practice is to mount the gauge tube in the most vertically distant place from oil and other contaminants as applicable. The gauge tube should be mounted in the most stable pressure region of the vessel to be measured. For example, it would be better to install the gauge tube on a tank rather than on the pipe that is directly connected to a vacuum pump. In the event of contamination, see section 6.0 for gauge tube cleaning instructions.

The Analog output is located in the center of the back panel, and should be connected to a high impedance input. The output impedance is  $56\Omega$  like the original 801 meter movement.

## 5.0 OPERATION

After installation, the Instrument is ready for immediate operation. The unit will normally provide accurate readings immediately however, occasionally a gauge tube will have absorbed material during storage, and may require as much as 24 hours of operation before accurate readings are attained. It is recommended that the DIGIVAC be energized continuously during vacuum system operation. In this way, the hot filament will not allow contaminants to condense.

In cases where the system has contaminants, as is often the case with metalizing and coating equipment, it is often effective to isolate the gauge tube with a solenoid or manual valve during periods when contamination is most active.

- **Analog out** – This output reads from 0 to 11 millivolts from a pressure of 1 micron to 2000 microns. A 5mv reading will correlate to an approximate pressure of 200 millitorr.

## **6.0 SERVICING AND MAINTENANCE**

### **GAUGE TUBE SERVICING**

In many cases, a gauge tube may become fouled with oil or other foreign matter. It is often possible to restore the functionality of contaminated probes with cleaning. If the contaminant is known, the tube should be filled with a fluid that is known to be a solvent to that contaminant. As an example, ether is often effective in removing residues of some oils. Commercial carburetor cleaners are very powerful solvents and are highly effective against some contaminants.

After cleaning with solvents, the gauge tube should be completely dried or flushed with a volatile solvent to assure that it is dry prior to re-installing it. If this is not done, contamination of the system may result.

### **MAINTENANCE**

Your vacuum instrument should give you many years of trouble free service. There are no regularly scheduled maintenance intervals. If consistent accuracy is required, it is recommended that the gauge, tube, cable and power supply be returned for a yearly calibration check.

## **6.1 FACTORY REPAIR AND CALIBRATION**

The vacuum gauge assembly is designed to provide years of trouble-free service, and the liberal internal use of plug-in components make it easily repairable. No field servicing of the unit is recommended, other than replacement of the gauge tube, but factory servicing and calibration are available at a nominal cost and fast turn-around times.

## **6.2 FIELD CALIBRATION**

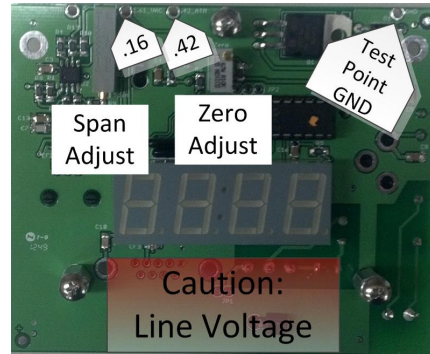
Each DigiVac vacuum gauge controller is calibrated to the particular vacuum gauge sensor that is shipped with the unit. While changing the gauge tube is possible, it will result in a slightly different reading as all gauge tubes are not created equal. Although it is preferable that all calibration be performed at DigiVac, field calibration can be accomplished.

Before re-calibrating the instrument, it should be ascertained that the instrument is in fact incorrect. In many cases, the problem will be with a tube that is fouled, or a system

that is operating improperly. It is recommended that a spare tube be kept on hand and stored in a clean, dry place. Then, in cases of suspect readings, the tube should be changed before proceeding further.

If adjustments are to be made, proceed as follows:

A) Remove the Instrument from the panel.



- B) The “Zero” potentiometer is on the front of the board at the top center just below the top mounting hole as you look at the LED Display. The “ATM” or span adjust is on the same side and to the left of the “Zero” potentiometer.
- C) Operate the vacuum system at the lowest attainable pressure, and allow the system and the gauge tube to stabilize for several minutes. Factory zero setting is done at a pressure of .1 milliTorr (.1 micron) or less.
- D) Adjust the zero setting potentiometer so the unit reads zero. Make sure not to under span. Allow the measurement standard to rise to 1 milliTorr and make sure the gauge reading also reads 1 milliTorr.
- E) Check the operation of the gauge at other pressures. Normally, slight adjustments of the zero will not be interactive with the readings of the instrument at higher pressures.
- F) The ATM adjustment is normally not necessary. If necessary, adjust the span with the ATM potentiometer.
- Set the vacuum level to Atmosphere (approximately 760 Torr) and slowly turn the potentiometer on the right until the DigiVac gauge reads 760 Torr, being careful not to over span.
  - If you adjust the span, recheck the zero, then the span, and the zero one last time.

## 7.0 NOTES ON CALIBRATION

The instrument is calibrated in nitrogen, which has thermal properties virtually identical to air. Other gasses will affect the readings by an amount proportional to the thermal conductivity of the gases. In most cases, the gases present in a vacuum system will be air, nitrogen, or oxygen, and no appreciable errors will occur.

Certain other gases, however, have thermal conductivity significantly greater than air and will cause the instrument to read higher than the actual amount of pressure. Examples of such gasses are water vapor, fluorocarbon refrigerants, and acetone. Conversely, other gasses have thermal conductivity significantly lower than air and will cause the instrument to read lower than actual pressure. Examples of such gasses include helium, oxygen and to a lesser extent, CO<sub>2</sub>.

When interpreting readings using gasses other than air, it should be borne in mind that the DIGIVAC reads Torr, which is a measure of absolute pressure – that is the opposite of vacuum. Thus, a lower numerical reading actually is a higher level of vacuum. For more information, refer to section 8.0.

When in doubt, consult DigiVac.

## **8.0 UNDERSTANDING TORR**

The DIGIVAC and many similar instruments are calibrated in microns or "milliTorr." It is appropriate to discuss what microns are and to relate microns to other measures of pressure and vacuum. Microns are not really a measure of vacuum at all, but rather of absolute pressure. It will be recalled that the pressure of the atmosphere is 14.696 or approximately 14.7 pounds per square inch at sea level. This pressure is due to the weight of all of the air in the earth's atmosphere above any particular square inch. This 14.696 psi is equivalent to the pressure produced by a mercury column of approximately 29.92 inches high or .76 meters (about 3/4 of a yard) or 760 millimeters of mercury. Atmospheric pressure varies greatly with altitude. It decreases approximately 1 inch of mercury per thousand feet of altitude. It also varies widely with local weather conditions. (Variations of one half inch in a single day are common.) The word vacuum means pressure lower than atmospheric or "suction," but, in describing negative pressure, the atmosphere is only a satisfactory reference if we are dealing with values of vacuum down to about 27 inches of mercury. Below that, it is much more useful to talk in terms of absolute pressure, starting from absolute zero. The 801 and all similar instruments do just this.

One TORR, a commonly used unit, is an absolute pressure of one millimeter of mercury. A milliTorr is equal to one thousandth of a TORR. A MICRON is the same as a milliTorr.

## **9.0 ACCESSORIES AND MODIFICATIONS**

Please consult the product guide and website for the latest available accessories. We also offer analog output, RS232 and 2 set point controls as production options to the 801W, which is a similar gauge controller to the 801-AC with slightly different dimensions. The gauges are available in units of microns, Torr or mbar.

### **SPECIAL REQUIREMENTS**

It is the policy of the DigiVac Company to customize instruments for specialized requirements whenever it is economically feasible to do so. We encourage inquiries about your special needs.

## 10.0 SPECIFICATIONS

Input Voltage	110VAC
Recommended wire gauge for analog and set point wiring	14-28 AWG
Maintenance Interval	1-10 years depending on use
Overall Dimensions, front panel	4.0 in wide, 3.5 in high, 1.4 inches deep
Panel Cutout Dimensions	2.66 inch diameter cutout
Ambient Operating range	0°C to 70°C
Measurement Media	Clean Dry Air or Nitrogen
Certifications, controller display	CE, RoHS

There may be impairment to the protection of the equipment if it is used in a manner that is not specified.

### Instrument Accuracy:

.001 to .010 Torr	+/- .001 Torr
.010 to 2.00 Torr	+/- 10% of reading
2.0 to 160 Torr	+/- 50% of reading
160 to 760 Torr	+/- 25% of reading

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For repair or recalibration, return gauges to:

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E-mail: Direct from our website [www.DigiVac.com](http://www.DigiVac.com)

The DigiVac Company manufactures a complete line of vacuum gauges and process computers. Contact us or your distributor if you wish for further information.

*See [www.DigiVac.com](http://www.DigiVac.com) for our latest offerings*



## 11.0 TERMS AND CONDITIONS

### TERMS OF USE, LIMITED WARRANTY & LIABILITY WAIVER

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